

# CAR-2CAMX

# CAR-2ALUMX

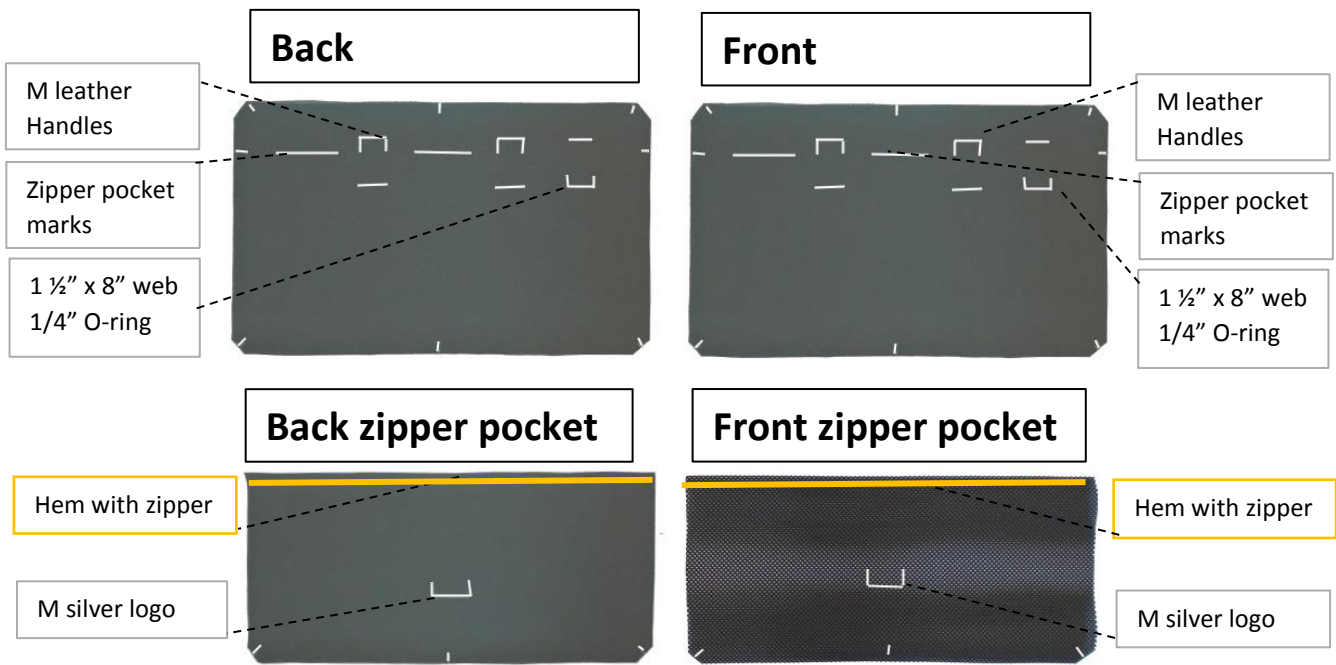
## SEWING INSTRUCTIONS



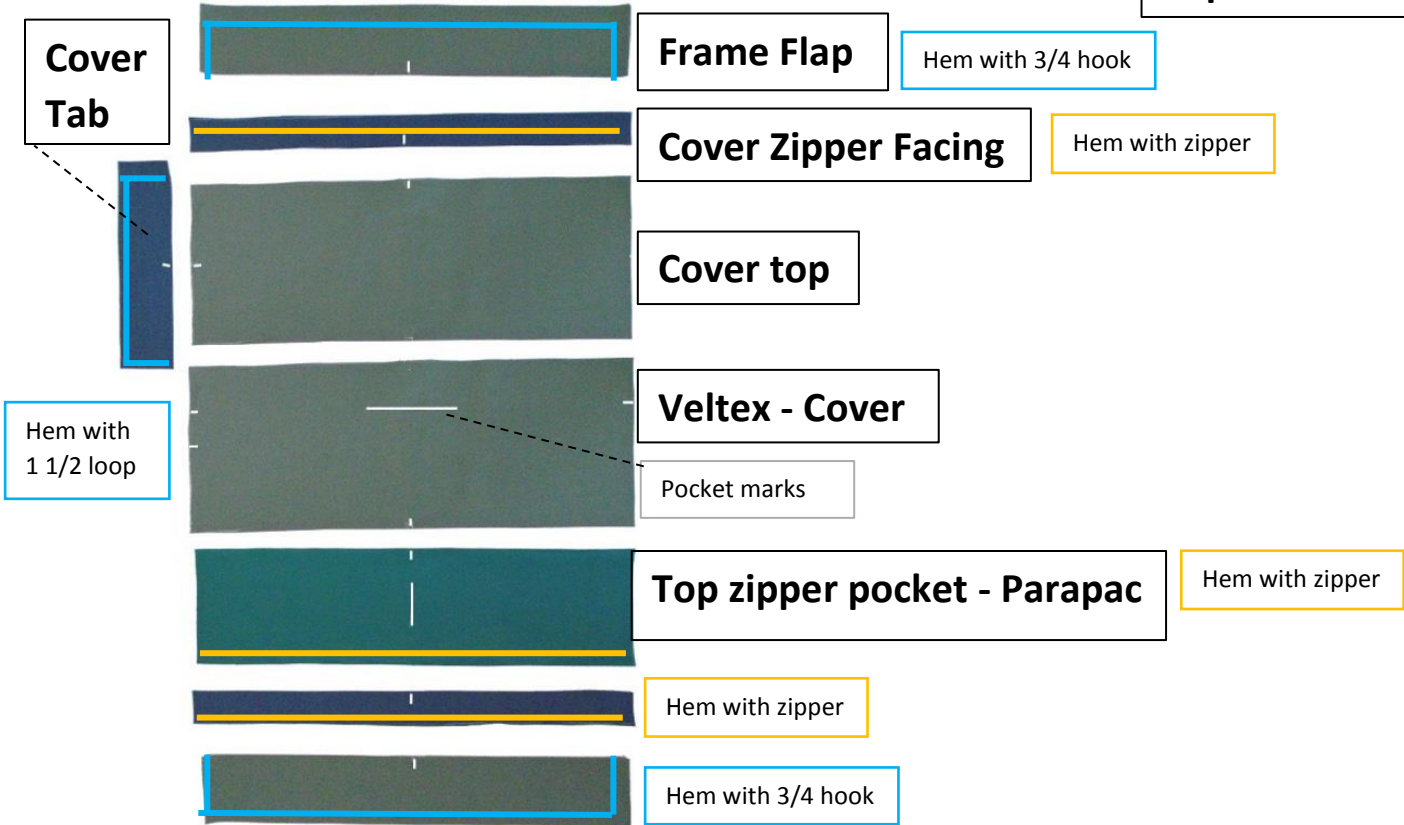
September 10, 2019

Designed by Autumn

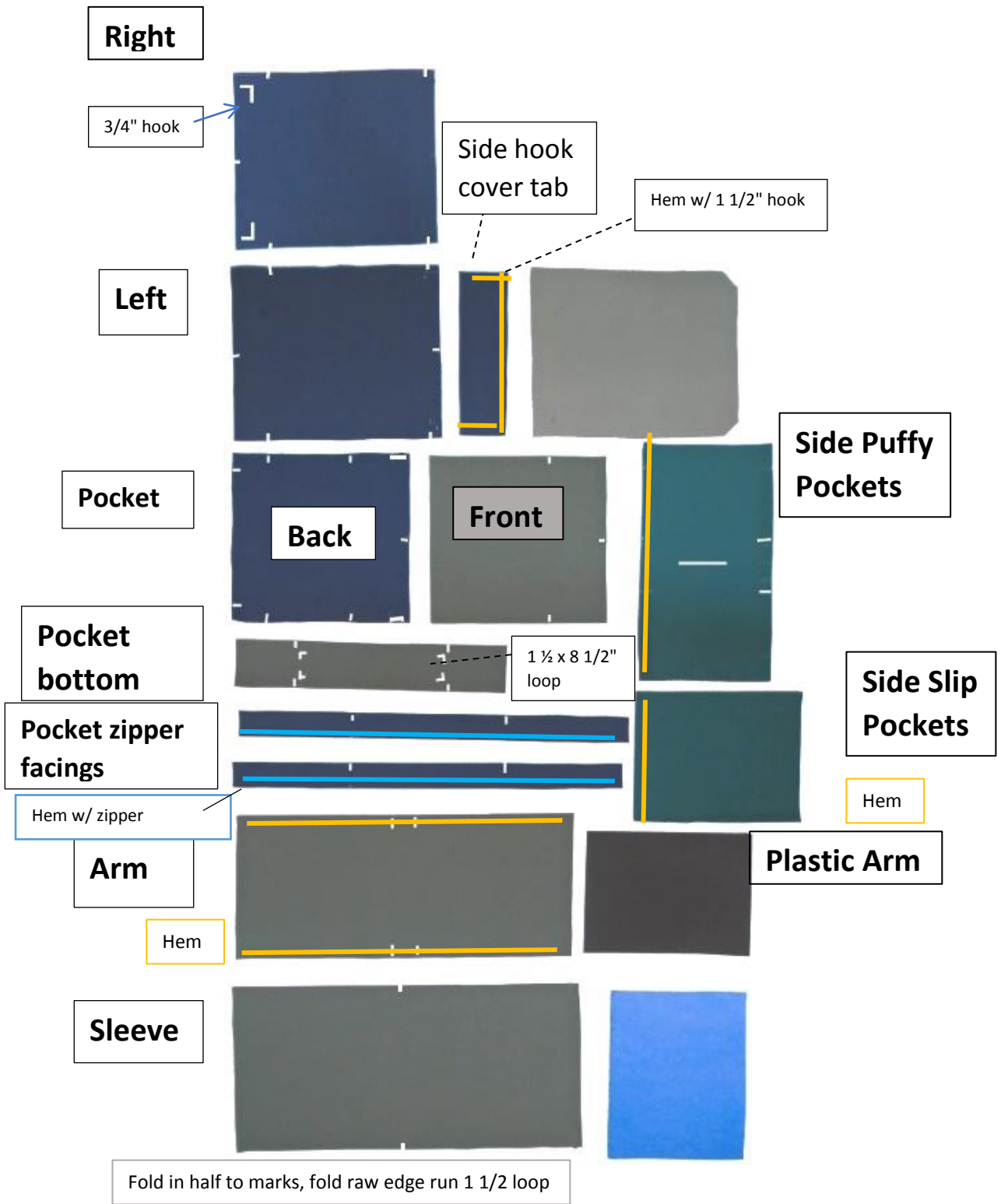
**Front back - Black Cordura**



**Top - Black Cordura**



**Sides - Black Cordura**



# Sew up

1. Set the O-ring and medium handles on marks with the automatic machine.
2. Hem and set reversible #8 zipper to the pockets. Put one slide on it.
3. Set a medium logo on the marks.
4. Set the zipper pockets to the marks.
5. Trim and burn zippers.
6. Baste the Veltex to the wrong side.



## Front Back - Black Cordura

Back

Front



1. Hem and set reversible #8 zipper to the Parapac **Top zipper pocket**
2. Set the pocket on marks of the **veltex top**
3. Top stitch over the marks to make two pockets, put on 2 reversible #8 slides on each end and baste the pocket in places. Trim and burn zippers
4. Hem the **Veltex** with the pocket and the **Cordura** together; stuff the **Minicell** into the cover.
5. Hem and Set reversible #8 zipper to the **zipper facing**.



## Top Cover - Black Cordura

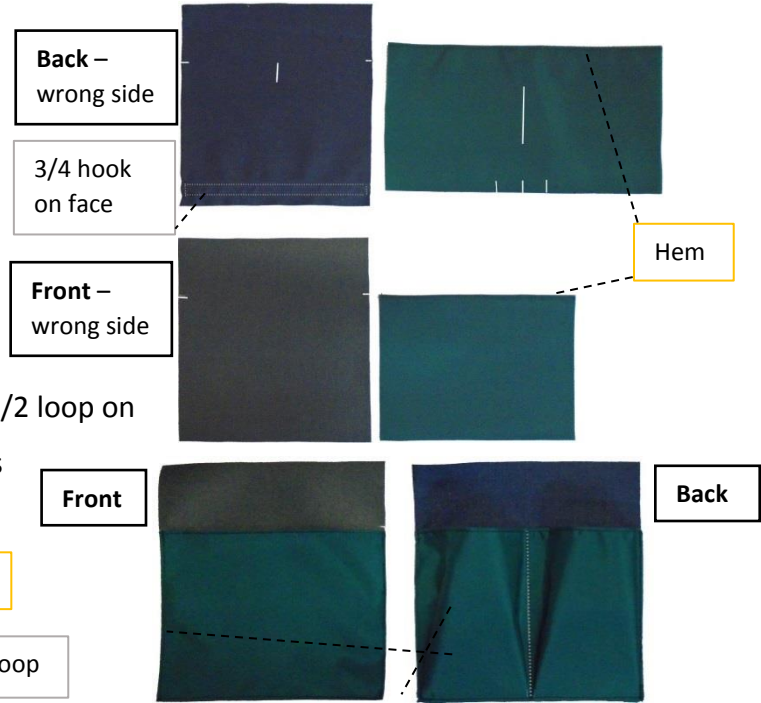


6. Line up the zipper facing and top stitch the zipper to the cover, add zipper slide
7. Hem the short sides of the **cover Tab**. Separate the zipper and place the cover tab face to face lining up the center marks on the cover and tab sew them together.
8. Flip the cover tab and set 1 1/2 loop the underside of it making sure all raw edges are hidden.
9. On the **Frame Flap** run 3/4 hook on the long side and hem both short side and one long side.
10. Trim and burn zippers

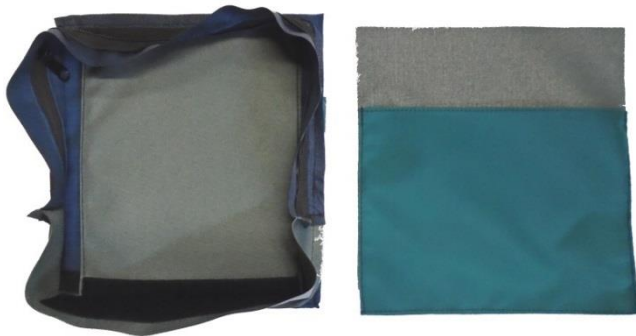


**Sides - Black Cordura**

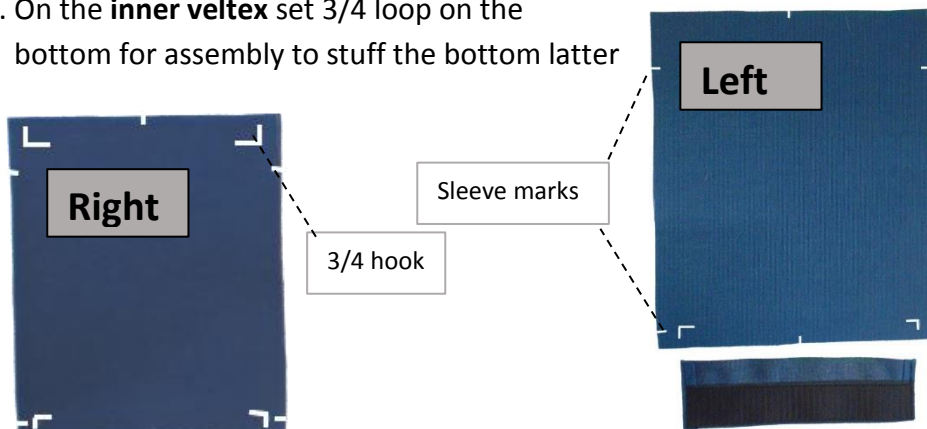
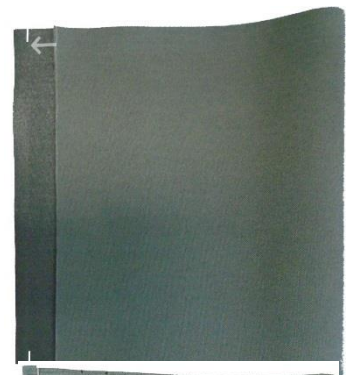
1. Run 3/4 hook on the bottom of the back of the pocket
2. Hem the top of the Parapac pockets
3. The **puffy pocket** goes on the **Back-Pocket** piece making sure you topstitch on the mark to separate the pockets and pleat the bottom.
4. The Parapac **slip pocket** goes on the **Front** pocket piece
5. Hem the long sides of the **Pocket Arm** and set 1 1/2 loop on



6. Fold in half and top stitch over the hem, stuff the **plastic** and set the top on the top of the **Back** of the pocket on marks
7. Hem and sew on the #8 reversive zipper to the zipper facings, add zipper slide
8. Set 1 ½ x 8 1/2" loop on the **Bottom** on the marks
9. Sew the **zipper facing** and the **Bottom** together making sure you have a 3/8 seam allowance. Backtack zipper ends. Trim and burn zipper
10. Sew the zipper facing on to the back of the pocket. Hitting the marks where the seam of the zipper facing will lie and the corner marks on the zipper facing.
11. Sew the front of the pocket on.



12. Fold **Side Sleeve** at marks. Fold over the longer raw edge and run 1 1/2 loop.
13. Hem and set 1 1/2 hook on the **Side Hook Cover Tab**.
14. Baste the **Side Hook Cover Tab** on the bottom marks of the **Left/Right**
15. Baste the **Side Sleeve** on marks
16. Set 3/4 hook on the **Right** side
17. On the **inner veltex** set 3/4 loop on the bottom for assembly to stuff the bottom latter



## Sew up

1. Take the **Top, Right Side** and **Inner Sided** with the 3/4 loop on the bottom. Sandwich the top **zipper facing** and the zipper inbetween the **Veltex** and **Right Side**. Sew together with 3/8" seam. Trim and burn zipper.
2. Flip the side and baste them together leaving the bottom open for stuffing later.
3. Do steps 1, 2 again with the left side, making sure to include the top cover and the zipper facing.
4. Take the bottom Veltex hem and set 3/4 hook.
5. Baste the **veltex** and the **slip not dot** together.
6. Sew the bottom of the sides and the slip not dot together (make sure not to sew the side Veltex closed).
7. Sew the **Front** and **Back** making sure you keep your 3/8" seam allowance and hit your marks.
8. Stuff the sides, sew the foam in and flip.
9. fabulous

